

WELDING CERTIFICATE

TTP-PW01-1-0606-0176.22.02

in compliance with EN 1090-1:2009+A1:2011 Tab. B.1
issued for:

Manufacturer:

EUROSTEEL Sp. z o.o.
ul. Chorzowska 22, 25-852 Kielce, Poland

Manufacturing facility(ies):

EUROSTEEL Sp. z o.o.
ul. Chorzowska 22, 25-852 Kielce, Poland

**Technical specification
and execution class:**

Manufacture structural elements in Execution Classes up to EXC 4
according to the requirements of EN 1090-2:2018

Welding Process(es):
(Reference no. Acc. to EN ISO 4063)

135 - MAG welding with solid wire electrode
138 - MAG welding with metal cored electrode
141 - TIG welding with solid filler material (wire/rod)
141+135 - TIG welding with solid filler material (wire/rod) + MAG welding with solid wire electrode
142 - Autogenous TIG welding

Parent Material(s):
(Acc. to ISO/TR 15608)

Material-Group 1.2, 8.1, 8.1+1.2, 10.1 Acc. to ISO/TR 15608;

Responsible welding coordinator:
(first name, surname, qualification)

Andrzej Jankowski, IWE

Deputy:
(first name, surname, qualification)

Entitlements to weld:

In the scope of manufacturing of the products listed above, the Manufacturer has implemented and applies the requirements of the EN ISO 3834-2 standard.

**Other processes used
in accordance with the above
specification:**

Automatic thermal cutting, mechanical cutting, cold forming, hot forming, flame straightening, drilling or reaming holes, mechanical fastening (bolting).

Begin of validity:
(place and issue date)

Katowice, 19.09.2024

Period of validity:

This welding certificate will remain valid under condition there is no change occurs as described in point B.4.1 of EN 1090-1:2009+A1:2011 and that the Factory Production Control certificate covering the above scope has not been suspended or withdrawn by the Notified Body.

Remarks:



Piotr Kukula
General Director