

## WELDING CERTIFICATE

**TTP-PW01-1-0606-0176.22.00**

in compliance with EN 1090-1:2009+A1:2011 Tab. B.1  
issued for:

**Manufacturer:** EUROSTEEL Sp. z o.o.  
ul. Chorzowska 22, 25-852 Kielce, Poland

**Manufacturing facility(ies):** EUROSTEEL Sp. z o.o.  
ul. Chorzowska 22, 25-852 Kielce, Poland

**Technical specification and execution class:** Manufacture structural elements in Execution Classes up to EXC 4 according to the requirements of EN 1090-2:2018

**Welding Process(es):** (Reference no. Acc. to EN ISO 4063)  
135 - MAG welding with solid wire electrode  
138 - MAG welding with metal cored electrode; gas metal arc welding using active gas and metal cored electrode  
141 - TIG welding with solid filler material (wire/rod).  
141+135 - TIG welding with solid filler material (wire/rod).+ MAG welding with solid wire electrode  
142 - Autogenous TIG welding.

**Parent Material(s):** (Acc. to ISO/TR 15608)  
Material-Group 1.1, 1.2, 8.1, 8.1+1.2, 10.1 Acc. to ISO/TR 15608;

**Responsible welding coordinator:** Konrad Więckowski, IWE  
(first name, surname, qualification)

**Deputy:** ---  
(first name, surname, qualification)

**Entitlements to weld:** In the scope of manufacturing of the products listed above, the Manufacturer has implemented and applies the requirements of the EN ISO 3834-2:2005 standard.

**Other processes used in accordance with the above specification:** Automatic thermal cutting, mechanical cutting, cold forming, hot forming, flame straightening, drilling or reaming holes, mechanical fastening (bolting).

**Begin of validity:** Katowice, 03.08.2022  
(place and issue date)

**Period of validity:** This welding certificate will remain valid under condition there is no change occurs as described in point B.4.1 of EN 1090-1:2009+A1:2011 and that the Factory Production Control certificate covering the above scope has not been suspended or withdrawn by the Notified Body.

**Remarks:** ---



  
**Dominik Bartecki**  
Director of the Certification Centre